# ANAC AGÊNCIA NACIONAL DE AVIAÇÃO CIVIL - BRASIL

## **TYPE CERTIFICATE DATA SHEET № EM-2017T08**

Type Certificate Holder:

Pratt & Whitney 400 Main Street East Hartford, CT 06118 USA Sheet 01 PRATT & WHITNEY PW1519G, PW1521G, PW1524G, PW1525G, PW1521G-3, PW1524G-3, PW1525G-3, PW1919G, PW1921G, PW1922G, PW1923G 22 December 2017

EM-2017T08-00

Engines of models described herein conforming with this data sheet, which is part of Type Certificate No. 2017T08, meet the minimum standards for use in certificated aircraft in accordance with pertinent aircraft data sheets and applicable portions of the Brazilian Aeronautical Regulations provided they are installed, operated, and maintained as prescribed by the approved manufacturer's manuals and other instructions.

 MODEL
 PW1519G, PW1521G, PW1524G, PW1525G, PW1521G-3, PW1524G-3, PW1525G-3, PW1919G, PW1921G, PW1922G, PW1923G

TYPEHigh bypass ratio, axial-airflow, dual-spool, turbofan engine controlled by a Full Authority Digital Electronic Control<br/>(FADEC). The low pressure spool consists of a three-stage low pressure turbine that directly drives a three-stage low<br/>pressure compressor, and a single stage high bypass ratio fan through a fan drive gear speed reduction system. The<br/>high pressure compressor has eight axial stages driven by a two-stage cooled high pressure turbine.

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RATINGS (SEE NOTE 1)		PW1519G	PW1521G, PW1521G-3	PW1524G, PW1524G-3, PW1525G, PW1525G-3	
	<b>Sea Level Static Thrust daN (lb)</b> Takeoff (5 min) (see note 2)	8 796 (19 775)	9 773 (21 970)	10 854 (24 400)	
	Maximum Continuous	8 312 (18 685)	9 235 (20 760)	10 253 (23 050)	
	Flat Rating Ambient Temperature Takeoff °C (°F)	30 (86)	30 (86)	30 (86)	
	Maximum Continuous °C (°F)	25 (77)	25 (77)	25 (77)	
	Data Storage Unit PN (Rating Plug)	5323246	5323244 (PW1521G) 5325207 (PW1521G-3)	5323242 (PW1524G) 5325205 (PW1524G-3) 5323240 (PW1525G) 5325212 (PW1525G-3)	
RATINGS (SEE NOTE 1)	<b>Sea Level Static Thrust daN (lb)</b> Normal Takeoff (5 min) (see note 2)	PW1919G	PW1922G	PW1921G, PW1923G	
		9 279 (20 860)	10 593 (23 815)	10 031 (22 550) (PW1921G) 10 593 (23 815) (PW1923G)	
	Maximum Takeoff (5 minutes) (see note 2)	10 031 (22 550)	10 593 (23 815)	10 725 (24 110)	
	Maximum Continuous	9 032 (20 305)	9 032 (20 305)	9 699 (21 805)	
	Flat Rating Ambient Temperature Normal Takeoff °C (°F)	30 (86)	35 (95)	30 (86) (PW1921G) 35 (95) (PW1923G)	
	Maximum Takeoff °C (°F)	30 (86)	35 (95)	33 (92) (PW1921G) 34 (93) (PW1923G)	
	Maximum Continuous °C (°F)	25 (77)	25 (77)	25 (77)	

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	Data Storage Unit PN (Rating Plug)	5322351	5322352	5322353 (PW1921G) 5322354 (PW1921G)
COMPONETS / CONFIGURATION	For PW1500G information regarding co For PW1900G information regarding co			
MODELS	PW1519G	PW1521G, PW1521G PW1524G-3, PW1525		PW1919G, PW1921G, PW1922G, PW1923G
PRINCIPAL DIMENSIONS (Room Temperature) Leght (Flange To Flange , cm (in)	304.6 (119.9)		G, FW 1525G-5	
Leght (fan spinner face to aft flange, cm (in)	318.5 (125.4)			
Nominal diameter (fan case, cm (in)	200.7 (79.0)			
Maximum radial projection, cm (in) (at drain mast)	116.1 (45.7)			
CENTER OF GRAVITY cm (in)	)			
Axial Engine Station, Relative To A-Flange	• 148.6 (58.5)			
Vertical, relative to engine centerline:	-1.27 (-0.5)			
Lateral, relative to centerline:	-2.54 (-1.0)			
OIL, LUBRICATION	series turbofan engine.			roved turbine oils for use in PW1500G roved turbine oils for use in PW1900G

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WEIGHT* DRY basic engine kg (Ib) (see note 6)	2 177 (4 800)		
FUEL TYPE	Service Bulletin PW1000G-A-73-00-0010-00A-930A-D p approved fuels and fuels additives for use in PW1500G ser Service Bulletin PW1000G-A-73-00-0010-00B-930A-D p approved fuels and fuels additives for use in PW1900G ser	ies turbofan engine. rovides the fuels requireme	
IMPORT REQUIREMENTS	Each engine imported separately and/or spare parts must through the FAA Form 8130-3, Authorized Release Certific approved Type Design, defined by the Brazilian Type Cert undergone a final operational check. The original Authoriz copy remains with the issuing organization. For each engine it is required a list of exceptions (if any) FAA Authorized Release Certificate above mentioned.	cate, certifying that the engine ificate No. 2017T08, is in con- ed Released Certificate shoul	is in compliance with the ANA dition for safe operation and ha d be sent with the engine and
CERTIFICATION BASIS	Brazilian Type Certificate No.2017T08 is based on the R and RBAC 33, which correspond 14 CFR Part 33, Amend through 33-28, effective December 23, 2008. Additionally RBAC 21.29(1)(a)(ii) the following requirements are app CFR Part 33, as amended by amendment 33-34. With the following Equivalent level of safety findings:	ments 33-1 y, based on plicable: 14 PW1524G PW1524G PW1525G PW1521G-3	
	33.78(a)(1), Rain and hail Ingestion – ELOS No. TC304 R1.	PW1524G-3 7EN-E-P-5- PW1525G-3 PW1919G PW1921G PW1922G	01/06/201715/12/201701/06/201715/12/201701/06/201715/12/201701/06/201715/12/201701/06/201715/12/2017
	Emission requirements: RBAC 34 amendment 4 which en 14 CFR Part 34 effective 10 September 1990, as amend through 34-4. Additionally, based on RBAC 21.29(1 following requirements are applicable: 14 CFR Part 34, a by amendment 34-5A	ndorses the PW1923G led by 34-1 l)(a)(ii) the	01/06/2017 15/12/2017
	See note 14 for detailed summary of the certification ba venting and exhaust emissions.	asis for fuel	

# NOTES:

# NOTE 1 Engine Ratings (all models)

Engine ratings are based on calibrated test stand performance under the following conditions:

- 1. Sea level static, standard pressure (14 696 psia), up to the flat rating ambient temperature °F
- 2. No customer bleed or customer horsepower extraction
- 3. Ideal inlet, 100% ram recovery
- 4. Production aircraft flight cowling
- 5. Production instruments
- 6. Fuel lower heating value of 18 400 BTU/lb.

## NOTE 2 <u>Temperatures (all models)</u>

Maximum permissible Indicated Turbine Temperatures (ITT) are as follows:

Takeoff (5 minutes)*	1 054 °C / 1 929 °F
Maximum Continuous	1 006 °C / 1 843 °F

\*The normal and maximum 5 minutes takeoff rating may be extended to 10 minutes for engine out contingency.

Indicated Turbine Temperatures (ITT) at start-up	1 054 °C / 1 929 °F
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Oil outlet temperature (all models):

Continuous operation: 163 °C / 325 °F. Maximum oil temperature 174 °C / 345 °F for up to 20 minutes. Total operation between 163 °C / 325 °F and 174 °C / 345 °F cannot exceed 20 minutes. See PW1500G Installation and Operating Manual, PWA-8828 and PW1900G Installation and Operating Manual, PWA-10649 for details.

#### PW1500G:

Minimum oil temperature at idle, before takeoff power operation:	48 °C / 118 °F
Minimum oil temperature for ground operation:	21 °C / 70 °F.

PW1900G:

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Minimum oil temperature at idle, before takeoff power operation:	49 °C / 120 °F
Minimum oil temperature for ground operation:	21 °C / 70 °F.

PW1500G: Fuel Temperatures: Component Temperatures:	See Installation and Operating Manual, PWA-8828 See Installation and Operating Manual, PWA-8828
PW1900G: Fuel Temperatures: Component Temperatures:	See Installation and Operating Manual, PWA-10649 See Installation and Operating Manual, PWA-10649

## NOTE 3 Pressure (all models)

# PRESSURES (all models)

Fuel pressure limits: Fuel pressure at the engine fuel pump inlet during operation shall be maintained at not less than 5.0 psi above the true vapor pressure of the fuel but not greater than 100 psi above the absolute ambient pressure with a vapor/liquid ratio of zero. The maximum allowable pressure at the fuel pump inlet after shutdown is 120 psig.

## Oil pressure limits:

Minimum: 50 psig at idle. Variable by N2 Speed off idle. See PW1500G Installation and Operating Manual, PWA-8828 and PW1900G Installation and Operating Manual, PWA-10649.

Maximum: 235 psig cold high MOP limit for MOT < 49  $^\circ\text{C}$  / 120  $^\circ\text{F}$  Otherwise, 175 psig.

Oil supply pressure is measured relative to main lube pressure.

Temporary interruption associated with negative "g" operation is limited to 7 seconds maximum. Normal oil pressure will be restored rapidly once the negative "g" effect has been eliminated.

#### **NOTE 4** Accessory Drive Provisions

		PW1	500G Accessory D	Prives		
		Speed Ratio to	Torque kg*cm (lb*in)			Overhung
Drive Pad	Rotation	N2	Continuous	Overload	static	moment kg*cm (lb*in)
Hydraulic pump	CW	0.1835:1	953 (810)	1 901 (1 650)	4 148 (3 600)	202 (175)
Variable Frequency Generator (VFG)	CW	0.8595:1	645 (560)+	1 866 (1 620)+	6 337 (5 500)	1 066 (925)

CW = Clockwise (facing the drive pad)

+ Maximum allowable continuous torque values are at any speed unless otherwise specified provided no destructive forces resulting from accessory torsional vibration are present.

Maximum Allowable continuous overhung bending moments of accessories about drive face are as shown provided no destructive forces resulting from vibration are present.

		PW	1900G Accessory D	Drives			
		Speed Ratio to		Torque kg*cm (lb*in)			
Drive Pad	Rotation	N2	Continuous	Overload	static	moment kg*cm (lb*in)	
Hydraulic pump	CW	0.1835:1	484 (420)	1 613 (1 400)	4 148 (3 600)	213.7 (185.5)	
Integrated Drive Generator (IDG)	CW	0.8595:1	323 (280)	1 290 (1 120)	6 337 (5 500)	1 066 (925)	
CW = Clockwise (facing the drive pad) Maximum Allowable continuous overhung bending moments of accessories about drive face are as shown provided no destructive forces resulting from vibration are present.							

## NOTE 5 MODEL DESCRIPTION:

The PW1500G engine series consist of the following engine models:

PW1519G	Bombardier CS100 reduced thrust model
PW1521G	Bombardier CS100 reduced thrust model
PW1524G	Bombardier CS100 basic model
PW1525G	Bombardier CS100 alternate climb thrust model
PW1521G-3	Bombardier CS-300 reduced thrust model
PW1524G-3	Bombardier CS-300 basic model
PW1525G-3	Bombardier CS-300 alternate climb thrust model

The PW1900G engine series consist of the following engine models:

PW1919G	Embraer E190-E2 model
PW1921G	Embraer E195-E2 model
PW1922G	Embraer E190-E2 model
PW1923G	Embraer E195-E2 model

**NOTE 6** The engine weight is defined as the dry weight of the basic engine with P&W supplied Standard Equipment.

NOTE 7 PW1500G Engine mount system provisions are specified in Installation Drawing 5310001 and Mount and Maneuver Load Drawing, 5310003.
 PW1900G Engine mount system provisions are specified in Installation Drawing 5350001and Mount and Maneuver Load Drawing, 5350003.

# **NOTE 8** PW1500G SPECIAL INSTALLATION REQUIREMENTS:

1) Engine design and operating limitations are defined in the Installation and Operating Manual, PWA-8828.

2) The PW1500G Engine Series is not eligible for Extended Twin Engine Operations, (ETOPS) Operation.

3) The minimum N1 certified for in-flight operation in icing conditions is 1,991 rpm. The Electronic Engine Control will prevent rotor speeds below this value while in flight.

4) There are no approved criteria pertaining to the engine control systems' time limited dispatch and maintenance requirements.

5) Lightning protection requirements and electromagnetic interference emitted by the electronic engine control system, including cables, are specified in the Installation and Operating Manual, PWA-8828.

The thrust reverser is not part of the engine type design and is certified as part of the aircraft. Information for installation of a thrust reverser is contained in the Installation and Operating Manual, PWA-8828.

## PW1900G SPECIAL INSTALLATION REQUIREMENTS:

1) Engine design and operating limitations are defined in the Installation and Operating Manual, PWA-10649.

2) The PW1900G Engine Series is not eligible for Extended Twin Engine Operations, (ETOPS) Operation.

3) The minimum N1 certified for in-flight operation in icing conditions is 1,991 rpm. The Electronic Engine Control will prevent rotor speeds below this value while in flight.

4) There are no approved criteria pertaining to the engine control systems' time limited dispatch and maintenance requirements.

5) Lightning protection requirements and electromagnetic interference emitted by the electronic engine control system, including cables, are specified in the Installation and Operating Manual, PWA-10649.

The thrust reverser is not part of the engine type design and is certified as part of the aircraft. Information for installation of a thrust reverser is contained in the Installation and Operating Manual, PWA-10649.

## **NOTE 9** SPECIAL OPERATING PROCEDURES:

PW1500G Requirements and limitations for ground operation in icing conditions are specified in the Installation and Operating Manual, PWA-8828.

PW1900G Requirements and limitations for ground operation in icing conditions are specified in the Installation and Operating Manual, PWA-10649.

**NOTE 10** APPLICABLE INSTALLATION, MAINTENANCE & OVERHAUL MANUALS PW1500G: 1) Installation and Operating Manual, PWA-8828 2) Instructions for Continued Airworthiness are incomplete. The aircraft will be eligible for return to service when the ICA is complete and accepted. PW1900G: 1) Installation and Operating Manual, PWA-10649 2) Instructions for Continued Airworthiness are incomplete. The aircraft will be eligible for return to service when the ICA is complete and accepted. NOTE 11 LIFE LIMITED PART INFORMATION PW1500G life limits for critical components and mandatory inspection requirements are specified in the PW1500G Airworthiness Limitation Manual PN 5305816. PW1900G life limits for critical components and mandatory inspection requirements are specified in the PW1900G Airworthiness Limitation Manual PN 5321709. Intermixing of life-limited parts between the PW1500G and PW1900G engines is not allowed. NOTE 12 ROTOR SPEEDS Maximum permissible Low Pressure Rotor (N1): 10 600 rpm Minimum Low Pressure Rotor (N1), Flight Idle: 1 991 rpm Ground Idle: 1 574 rpm (See Note 8) Maximum permissible High Pressure Rotor (N2): 24 470 rpm Minimum High Pressure Rotor (N2), Ground Idle: 13 264 rpm Flight Idle: 13 264 rpm Power setting, power checks, and control of engine thrust output in all operations are based on Low Rotor Speed (N1). Fan Speed, (NFAN) is directly proportional to Low Rotor Speed (N1) by a gear ratio of 1: 3.0625.

- **NOTE 13** Maximum Permissible Bleed Air Extraction limits are specified in the PW1500G Installation and Operating Manual, PWA-8828, and PW1900G Installation and Operating Manual, PWA-10649.
- NOTE 14 EXHAUST EMISSIONS AND FUEL VENTING In addition to the FAA's finding of compliance based on the certification requirements defined in this TCDS, the engine manufacturer has declared that the ICAO emissions standards identified in Annex 16, Volume II, Third Edition, Part III, Chapter 2, Section 2.2.2 for SN, Section 2.3.2 for CO and HC, Section 2.3.2.e. for NOx (also known as CAEP/8), and Part II Chapter 2 for fuel venting have also been demonstrated.

2 MARIO IGAWA Gerente-Geral de Certificação de Produtos Aeronáuticos (Manager, Aeronautical Product Certification Branch) Cesar Rodrigues Hess Manager, Certification Programs Branch