



TYPE CERTIFICATE DATA SHEET Nº EM-9303

Type Certificate Holder:

WILLIAMS INTERNATIONAL CO.
 2280 E. West Maple Road
 Walled Lake, MI 48390
USA

EM-9303-03
 Sheet 01
 WILLIAMS INTERNATIONAL
 FJ44-1A, FJ44-2A
 FJ44-2C, FJ44-3A,
 FJ44-1AP, FJ44-3A-24,
 FJ44-4A
 25 March 2011

Engines of models described here that conform with this data sheet which is part of Type Certificate No. 9303, meet the minimum standards for use in certificated aircraft in accordance with pertinent aircraft data sheets and applicable portions of the Brazilian Aeronautical Regulations provided they are installed, operated, and maintained as prescribed by the approved manufacturer's manuals and other ANAC approved instructions.

MODELS

ENGINE TYPE

FJ44-1A

Twin spool turbofan with a single-stage fan and single-stage axial compressor direct driven by a two-stage turbine, a single stage centrifugal compressor driven by a single-stage turbine, an annular combustor and a full length bypass duct.

FJ44-2A

Twin spool turbofan with a single-stage fan and three stage axial compressor direct driven by a two-stage turbine, a single-stage centrifugal compressor driven by a single-stage turbine, an annular combustor, a full length bypass duct and an exhaust mixer.

FJ44-2C

FJ44-3A

RATINGS (See Note 1)

| | | | | |
|------------------------------|-------------|---------------|---------------|---------------|
| Maximum Continuous, kg (lb) | 862 (1 900) | 1 043 (2 300) | 1 089 (2 400) | 1 279 (2 820) |
| Takeoff (5 minutes), kg (lb) | 862 (1 900) | 1 043 (2 300) | 1 089 (2 400) | 1 279 (2 820) |

Legend: "--" Same as preceding "--" Not applicable

CONTROL SYSTEM

Fuel Control

| FJ44-1A | FJ44-2A | FJ44-2C | FJ44-3A |
|--|--|--|--|
| High Pressure Rotor (N2) Speed Governing Hydromechanical Metering Unit (HMU). See Engine Assembly Part Number identified in Note 18. | Single Channel Electronic Control Unit (ECU) with High Pressure Rotor (N2) Speed Governing Hydromechanical Metering Unit (HMU). See Engine Assembly Part Number identified in Note 18. | High Pressure Rotor (N2) Speed governing Integrated Fuel Control Unit (IFCU). See Engine Assembly Part Number identified in Note 18. | Dual Channel Full Authority Digital Electronic Control (FADEC) coupled with Fuel Delivery Unit (FDU). See Engine Assembly Part Number identified in Note 18. |

FUEL

Fuel Specifications

See Operating Instructions or Line Maintenance Manual identified in Note 18 for approved fuel specifications.

Fuel Additives

See Note 12.

Fuel Pump

Centrifugal/Gear. See Engine Assembly Part Number identified in Note 18. Integral with Fuel Control Integral with Fuel Control

Motive Flow

See Note 9.

OIL

Oil Specification

Synthetic conforming to MIL-L-23699. See Operating Instructions or Maintenance Manual identified in Note 18 for approved oil brands.

Oil Reservoir

Integral. See Installation Instructions identified in Note 18 for capacity and installed usable quantity.

IGNITION

Exciter

Quantity of two. See Engine Assembly Part Number identified in Note 18.

Igniter Plug

Quantity of two. See Engine Assembly Part Number identified in Note 18.

PRINCIPAL DIMENSIONS

| | FJ44-1A | FJ44-2A | FJ44-2C | FJ44-3A |
|--|--------------|--------------|---------|--------------|
| Length Overall, cm (in) | 135.4 (53.3) | 151.9 (59.8) | -- | 158.5 (62.4) |
| Between flanges, cm (in) | 102.4 (40.3) | 120.1 (47.3) | -- | 121.9 (48.0) |
| Height (Overall) , cm (in) | 75.2 (29.6) | -- | -- | 79.0 (31.1) |
| Forward flange outer diameter, cm (in) | 53.1 (20.9) | 55.4 (21.8) | -- | 58.4 (23.0) |
| Aft flange outer diameter, cm (in) | 55.1 (21.7) | -- | -- | 55.1 (21.7) |

See Installation Instructions identified in Note 18 for complete dimensional details.

DRY WEIGHT

| | FJ44-1A | FJ44-2A | FJ44-2C | FJ44-3A |
|--|----------------------|----------------------|----------------------|----------------------|
| Total Engine, kg (lb) (Includes gearbox and airframe mounted equipment identified in Note 8) | 209 (460) maximum | 240 (530) maximum | 236 (520) maximum | 243 (535) maximum |
| Basic engine, kg (lb) (Includes gearbox mounted equipment identified in Note 8) | 209 (460) maximum | 238 (525) maximum | 236 (520) maximum | 239 (528) maximum |

C.G. LOCATION

See Installation Instructions identified in Note 18 for center of gravity location.

MODELS

FJ44-1AP

FJ44-3A-24

FJ44-4A

ENGINE TYPE

| | | | |
|--|--|--|--|
| Twin spool turbofan with a single-stage fan and single-stage axial compressor direct driven by a two-stage turbine, a single stage centrifugal compressor driven by a single-stage turbine, an annular combustor and a full length bypass duct and an exhaust mixer. | Twin spool turbofan with a single-stage fan and three stage axial compressor direct driven by a two-stage turbine, a single-stage centrifugal compressor driven by a single-stage turbine, an annular combustor, a full length bypass duct and an exhaust mixer. | Twin spool turbofan engine with a single-stage fan and three-stage axial compressor direct driven by a two-stage turbine, a single-stage centrifugal compressor driven by a single-stage turbine, an annular combustion chamber, a full length bypass duct and an exhaust mixer. | |
|--|--|--|--|

| RATINGS (See Note 1) | FJ44-1AP | FJ44-3A-24 | FJ44-4A |
|------------------------------|-------------|---------------|---------------|
| Maximum Continuous, kg (lb) | 885 (1 950) | 1 130 (2 490) | 1 562 (3 443) |
| Takeoff (5 minutes), kg (lb) | 891 (1 965) | 1 130 (2 490) | 1 642 (3 621) |

CONTROL SYSTEM

Fuel Control

Dual Channel Full Authority Digital Electronic Control (FADEC) coupled with Fuel Delivery Unit (FDU). See Engine Assembly Part Number identified in Note 18

FUEL

Fuel Specifications

See Operating Instructions or Maintenance Manual identified in Note 18 for approved fuel specifications.

Fuel Additives

See Note 12.

Fuel Pump

Integral with Fuel Delivery Unit (FDU).

Motive Flow

See Note 9.

OIL

Oil Specification

Synthetic conforming to MIL-L-23699. See Operating Instructions or Maintenance Manual identified in Note 18 for approved oil brands.

Oil Reservoir

Integral. See Installation Instructions identified in Note 18 for capacity and installed usable quantity.

IGNITION

Exciter

Quantity of two. See Engine Assembly Part Number identified in Note 18.

Igniter Plug

Quantity of two. See Engine Assembly Part Number identified in Note 18.

PRINCIPAL DIMENSIONS

| | FJ44-1AP | FJ44-3A-24 | FJ44-4A |
|--|--------------|--------------|--------------|
| Length Overall, cm (in) | 147.1 (57.9) | 158.5 (62.4) | 174.3 (68.6) |
| Between flanges, cm (in) | 105.2 (41.4) | 121.9 (48.0) | 134.1 (52.8) |
| Height (Overall) , cm (in) | 79.0 (31.1) | -- | 82.0 (32.3) |
| Forward flange outer diameter, cm (in) | 53.1 (20.9) | 58.4 (23.0) | 67.1 (26.4) |
| Aft flange outer diameter, cm (in) | 55.1 (21.7) | -- | 60.5 (23.8) |

See Installation Instructions identified in Note 18 for complete dimensional details.

DRY WEIGHT

| | FJ44-1AP | FJ44-3A-24 | FJ44-4A |
|---|----------------------|----------------------|----------------------|
| Total Engine, kg (lb) (Includes gearbox and airframe mounted equipment identified in Note 8) | 212 (468) maximum | 243 (535) maximum | 304 (670) maximum |
| Basic engine, kg (lb) (Includes gearbox mounted equipment identified in Note 8) | 209 (461) maximum | 240 (528) maximum | 301 (663) maximum |

C.G. LOCATION

See Installation Instructions identified in Note 18 for center of gravity location.

IMPORT REQUIREMENTS

Each engine imported separately and/or spare parts must be accompanied by an Airworthiness Certificate for Export and/or an Airworthiness Approval Tag respectively, issued by the FAA, attesting that the particular engine and/or parts were submitted to the governmental quality control before delivery and are in conformity with the ANAC approved type design.

CERTIFICATION BASIS

Brazilian Type Certificate No. 9303 based on the RBAC (Brazilian Requirements for Civil Aviation) 33, which endorses the FAA 14 CFR Part 33.

FJ44-1A

RBAC/FAR 33, effective 01 February 1965 including Amendments 33-1 through 33-14.
RBAC/FAR 34, effective 10 September 1990.

FJ44-2A

RBAC/FAR 33, effective 01 February 1965 including Amendments 33-1 through 33- 15.
RBAC/FAR 34, effective 01 September 1990 including Amendments 34-1 through 34-2.

FJ44-2C

RBAC/FAR 33, effective 01 February 1965 including Amendments 33-1 through 33- 16.
RBAC/FAR 34, effective 10 September 1990 including Amendments 34-1 through 34-3.

FJ44-3A

RBAC/FAR 33, effective 01 February 1965 including Amendments 33-1 through 33-20.
RBAC/FAR 34, effective 10 September 1990 including Amendments 34-1 through 34-3.
Equivalent level of safety with respect to RBAC/FAR 33.28(b) and 33.68 (See Note 13)

FJ44-1AP

RBAC/FAR 33, effective 01 February 1965 including Amendments 33-1 through 33-20.
RBAC/FAR 34, effective 10 September 1990 including Amendments 34-1 through 34-3.
Equivalent level of safety with respect to RBAC/FAR 33.28(b) and 33.68 (See Note 13)

**CERTIFICATION BASIS
(Cont.)**FJ44-3A-24

RBAC/FAR 33, effective 01 February 1965 including Amendments 33-1 through 33-20.
 RBAC/FAR 34, effective 10 September 1990 including Amendments 34-1 through 34-3.
 Equivalent level of safety with respect to RBAC/FAR 33.28(b) and 33.68 (See Note 13)

FJ44-4A

RBAC/FAR 33, effective February 1, 1965, including Amendments 33-1 through 33-21 and 33-23 through 33-28.
 RBAC/FAR 34, effective September 10, 1990, including Amendments 34-1 through 34-4.

| <u>Model</u> | <u>Application Date</u> | <u>Type Certificate Date</u> |
|--------------|-------------------------|------------------------------|
| FJ44-1A | 01 March 1991 | 10 February 1993 |
| FJ44-2A | 13 September 1993 | 03 November 2000 |
| FJ44-2C | 05 January 2004 | 01 April 2005 |
| FJ44-3A | 05 January 2004 | 01 April 2005 |
| FJ44-1AP | 04 October 2005 | 25 July 2006 |
| FJ44-3A-24 | 04 October 2005 | 25 July 2006 |
| FJ44-4A | 02 December 2010 | 25 March 2011 |

PRODUCTION BASIS

FAA Production Certificate 334CE.

NOTES:**NOTE 1**Engine Ratings:

Engine ratings are based on static un-installed thrust stand performance at the following conditions:

- 0% humidity
- sea level ambient pressure (29.92 in. Hg)
- no aircraft gearbox accessory loads
- no aircraft air bleed
- 0% inlet total pressure loss
- using an exhaust nozzle as specified in the Installation Instructions identified in Note 18.
- the flat rate temperature as shown below

**NOTE 1
(Cont.)**Flat Rate Temperatures, °C (°F):

| MODEL | FJ44-1A | FJ44-2A | FJ44-2C | FJ44-3A |
|--------------------|-------------------|---------|---------|-------------------|
| Maximum Continuous | 15 (59) and below | -- | -- | 12 (53) and below |
| Takeoff | 22 (72) and below | -- | -- | 26 (79) and below |

| MODEL | FJ44-1AP | FJ44-3A-24 | FJ44-4A | |
|--------------------|-------------------|------------|-------------------|--|
| Maximum Continuous | 15 (59) and below | -- | 8 (46) and below | |
| Takeoff | 22 (72) and below | -- | 26 (79) and below | |

One Engine Inoperative (OEI) Operation:

For the following engine models, the rated takeoff thrust and its associated operating limitations may be used for up to 10 minutes in the event one engine on a multi-engine airplane becomes inoperative during takeoff:

- FJ44-1A
- FJ44-1AP
- FJ44-2C
- FJ44-3A
- FJ44-3A-24
- FJ44-4A

NOTE 2Temperature Limits, °C (°F):Maximum Interturbine Temperature (ITT):

| MODEL | FJ44-1A | FJ44-2A | FJ44-2C | FJ44-3A |
|--|--|---|----------|---|
| Takeoff | 832 (1 530) for 10 sec. 820 (1 508) in 5 min. (*) | 820 (1 508) for 5 min. 835 (1 535) for 10 sec. | -- -- | 877 (1 610) for 5 min. (*) 891 (1,635) for 10 sec. |
| Maximum Continuous | 796 (1 465) | 805 (1 481) | -- | 840 (1,545) |
| Starting | See Operating Instruction identified in Note 18. | | | |
| (*) 10 minutes for OEI operations conducted in accordance with Note 1. | | | | |

**NOTE 2
(Cont.)**Temperature Limits, °C (°F):Maximum Interturbine Temperature (ITT):

| MODEL | FJ44-1AP | FJ44-3A-24 | FJ44-4A | |
|--|--|---|---|--|
| Takeoff | 855 (1 571) for 5 min. (*) | 877 (1 610) for 5 min. (*) 891 (1,635) for 10 sec. | 855 (1 571) for 5 min. (*) No transient permitted. | |
| Maximum Continuous | 796 (1 535) | 840 (1,545) | 835 (1 535) | |
| Starting | See Operating Instruction identified in Note 18. | | | |
| (*) 10 minutes for OEI operations conducted in accordance with Note 1. | | | | |

Oil Temperature, °C (°F): Measured at oil cooler exit.

| MODEL | FJ44-1A | FJ44-2A | FJ44-2C | FJ44-3A |
|--|---|-----------------------------------|----------|--------------------------------|
| Maximum | 121 (250) | 135 (275) 149 (300) for 5 min. | -- -- | -- 149 (300) for 5 min. (*) |
| Minimum | -40 (-40) start and idle 10 (50) takeoff | -- -- | -- -- | -- -- |
| (*) 10 minutes for OEI operations conducted in accordance with Note 1. | | | | |

| MODEL | FJ44-1AP | FJ44-3A-24 | FJ44-4A | |
|--|---|------------|----------|--|
| Maximum | 135 (275) 149 (300) for 5 min. (*) | -- -- | -- -- | |
| Minimum | -40 (-40) start and idle 10 (50) takeoff | -- -- | -- -- | |
| (*) 10 minutes for OEI operations conducted in accordance with Note 1. | | | | |

**NOTE 2
(Cont.)**Engine External Ambient Temperature, °C (°F):

Certain external and/or airframe mounted engine components have temperature limitations other than those listed here. See Installation Instructions identified in Note 18.

| MODEL | FJ44-1A | FJ44-2A | FJ44-2C | FJ44-3A |
|------------------|-----------|---------|-----------|---------|
| Maximum | 121 (250) | -- | 149 (300) | -- |
| Minimum | -54 (-65) | -- | -- | -- |
| Minimum Starting | -40 (-40) | -- | -- | -- |

| MODEL | FJ44-1AP | FJ44-3A-24 | FJ44-4A | |
|------------------|-----------|------------|---------|--|
| Maximum | 149 (300) | -- | -- | |
| Minimum | -54 (-65) | -- | -- | |
| Minimum Starting | -40 (-40) | -- | -- | |

NOTE 3Maximum Speeds:Speed Limitations, rpm (%):

| MODEL | FJ44-1A | FJ44-2A | FJ44-2C | FJ44-3A |
|-----------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|
| Low Pressure Rotor (N1) | 18 000 (104.4) | 18 150 (105.2) | 18 300 (106.1) | 18 500 (102.8) |
| | 18 160 (105.3) for 20 sec. | 18 350 (106.4) for 30 sec. | 18 500 (107.3) for 30 sec. | 18 700 (103.9) for 20 sec. |
| High Pressure Rotor (N2) | 40 900 (99.3) | 40 700 (98.8) | 40 900 (99.3) | 41 200 (100.0) |
| | No transient permitted | -- | -- | 41 500 (100.7) for 20 sec. |

| MODEL | FJ44-1AP | FJ44-3A-24 | FJ44-4A | |
|----------------------------|-------------------------|-------------------------------|--|--|
| Low Pressure Rotor (N1) | 17 700 (102.6) | 18 500 (102.8) | 17 139 (104.8) | |
| | No transient permitted. | 18 700 (103.9) for 20 sec. | 17 303 (105.8) for less than 2 min. | |

**NOTE 3
(Cont.)**

| MODEL | FJ44-1AP | FJ44-3A-24 | FJ44-4A |
|--------------------------|--|---|--|
| High Pressure Rotor (N2) | 41 200 (100.0) No transient permitted | 41 200 (100.0) 41 500 (100.7) for 20 sec. | 37 773 (100.9) 38 045 (101.6) for less than 2 min. |

Reference (100%) Shaft Speeds:

| MODEL | FJ44-1A | FJ44-2A | FJ44-2C | FJ44-3A | FJ44-1AP | FJ44-3A | FJ44-4A |
|------------------------------------|---------|---------|---------|---------|----------|---------|---------|
| 100 % Low Pressure Rotor (N1), rpm | 17 245 | -- | -- | 18 000 | 17 245 | 18 000 | 16 360 |
| 100% High Pressure Rotor (N2), rpm | 41 200 | -- | -- | -- | -- | -- | 37 450 |

NOTE 4Thrust Setting:

Setting of engine thrust is based on low pressure rotor speed (N1). See Operating Instructions identified in Note 18.

NOTE 5Pressure Limits:Fuel Pressure, psig:

Measured at fuel pump or fuel control inlet. See Installation Instructions identified in Note 18 for pressure limitations.

Oil Pressure, psig:

Measured at oil cooler exit.

| MODEL | FJ44-1A | FJ44-2A | FJ44-2C | FJ44-3A |
|---------|---|---------|---------|---------|
| Maximum | 90 | -- | -- | -- |
| | 100 for 5 min. at or above high pressure rotor (N2) speed of 32 960 rpm | -- | -- | -- |

**NOTE 5
(Cont.)**Oil Pressure, psig:

Measured at oil cooler exit.

| MODEL | FJ44-1A | FJ44-2A | FJ44-2C | FJ44-3A |
|---------|---|---|---------|---------|
| Minimum | 45 above high pressure rotor speed (N2) of 32 960 rpm | -- | -- | -- |
| | 35 from idle to high pressure rotor speed (N2) of 32 960 rpm | -- | -- | -- |
| | 25 for 5 min. from idle to high pressure rotor speed (N2) of 32 960 rpm | 23 for 5 min. from idle to high pressure rotor speed (N2) of 32 960 rpm | -- | -- |

| MODEL | FJ44-1AP | FJ44-3A-24 | FJ44-4A | |
|---------|---|---|---|--|
| Maximum | 120 | 90 | 120 | |
| | 130 for 5 min. at or above high pressure rotor speed (N2) of 32 960 rpm | 100 for 5 min. at or above high pressure rotor (N2) speed of 32 960 rpm | 130 for 5 min. at or above high pressure rotor speed (N2) of 29 960 rpm | |
| Minimum | 45 above high pressure rotor speed (N2) of 32 960 rpm | -- | 40 above high pressure rotor speed (N2) of 29 960 rpm | |
| | 35 from idle to high pressure rotor speed (N2) of 32 960 rpm | -- | 30 from idle to high pressure rotor speed (N2) of 29 960 rpm | |
| | 23 for 5 min. from idle to high pressure rotor speed (N2) of 32 960 rpm | -- | 23 for 5 min. from idle to high pressure rotor speed (N2) of 29 960 rpm | |

Legend: "--" Same as preceding

"#" Not applicable

NOTE 6Accessory Drives:

The following information applies to the engine accessory drives for all engine models, excepting for FJ44-4A model. See Installation Instructions identified in Note 18 for mounting pad dimensions and power extraction limits.

| Drive | Pad Spec. | Rotation Direction, Facing Pad | Speed Ratio Driven/N2* | Max. Torque (in-lb.) | | | Max. Wt (lb.) | Max. Overhung (in-lb.) |
|-------------------------|--------------------|--------------------------------|------------------------|-------------------------------|-------------------------------|----------|---------------|------------------------|
| | | | | Continuous | Overload ** | Static + | | |
| Starter Generator | MS3326-2(AS) | Clockwise | 0.2859 | See Installation Instructions | See Installation Instructions | -660 | 38 | 210 |
| High Speed Accessory ++ | MS3325 | Clockwise | 0.1906 | 58 | 85 | 100 | 5 | 15 |
| Low Speed Accessory ++ | AN20001 Type XI-1B | Clockwise | 0.1092 | 101 | 150 | 100 | 10 | 30 |

* 100% High Pressure Rotor Speed (N2) is identified in Note 3.

** 5 minutes maximum in any 4-hour operating period

+ Start or breakaway torque is negative for torque into drive pad

++ Engine comes equipped with either a low speed or a high speed accessory drive pad. See Engine Assembly Part Number identified in Note 18 to determine the pad configuration for the specific engine part number

The following information applies to the engine accessory drives for engine model FJ44-4A, only. See Installation Instructions identified in Note 18 for mounting pad dimensions and power extraction limits.

| Drive | Pad Spec. | Rotation Direction, Facing Pad | Speed Ratio Driven/N2* | Max. Torque (in-lb.) | | | Max. Wt (lb.) | Max. Overhung (in-lb.) |
|----------------------|--------------------|--------------------------------|------------------------|-------------------------------|-------------------------------|----------|---------------|------------------------|
| | | | | Continuous | Overload ** | Static + | | |
| Starter Generator | MS3326-2(AS) | Clockwise | 0.31469 | See Installation Instructions | See Installation Instructions | -660 | 38 | 220 |
| High Speed Accessory | MS3326-2(AS) | Counter-clockwise | 0.3146 | See Installation Instructions | See Installation Instructions | 125 | 38 | 220 |
| Low Speed Accessory | AND20001 Type XI-B | Clockwise | 0.1506 | 135 | 195 | 135 | 10 | 50 |

* 100% High Pressure Rotor Speed (N2) is identified in Note 3.

** 5 minutes maximum in any 4-hour operating period

+ Start or breakaway torque is negative for torque into drive pad

NOTE 7Engine Model Configuration:

FJ44-1A: is the engine basic model.

FJ44-2A: is similar to model FJ44-1A except that a new fan, two additional stages of IP compression, an exhaust mixer, and an electronic fuel control unit (EFCU) have been incorporated.

FJ44-2C: is similar to model FJ44-2A except that an integrated hydromechanical fuel control (IFCU) has been incorporated.

FJ44-3A: is similar to model FJ44-2C except that a new fan, IP compressor rotor (3 stages), new LP turbines and a Dual Channel Full Authority Digital Electronic control (FADEC) have been incorporated.

FJ44-1AP: is similar to model FJ44-1A except that a new fan has been incorporated and the LP turbines and Dual Channel Full Authority Digital Electronic Control (FADEC) of the FJ44-3A Model have been incorporated.

FJ44-3A-24: is identical to model FJ44-3A except that engine is de-rated by incorporating reduced thrust schedules in the FADEC.

FJ44-4A: is similar to model FJ44-3A, with a higher work and larger diameter IP Compressor design and corresponding stators which increases core flow.

For each engine model number, there may be minor differences in the engine configuration based upon specific airframe installation requirements. See Engine Assembly Part Number identified in Note 18 for specific engine configuration.

NOTE 8Standard Equipment:

Engine dry weight includes the following standard equipment. Engine dry weight does not include starter or generator.

Engine Gearbox Mounted Equipment:

| MODEL | FJ44-1A | FJ44-2A | FJ44-2C | FJ44-3A |
|-----------------------------------|--------------------------|---------|---------------------------|--------------------------|
| Lubrication Pump | Standard equipment | -- | -- | -- |
| Fuel Control | Standard equipment (HMU) | -- | Standard Equipment (IFCU) | Integral with IFCU |
| Fuel Pump | Standard Equipment | -- | Integral with IFCU | Standard Equipment (FDU) |
| Permanent Magnet Alternator (PMA) | # | # | # | Integral with FDU |

**NOTE 8
(Cont.)**Engine Gearbox Mounted Equipment:

| MODEL | FJ44-1AP | FJ44-3A-24 | FJ44-4A | |
|-----------------------------------|--------------------------|------------|---------|--|
| Lubrication Pump | Standard equipment | -- | -- | |
| Fuel Control | Standard equipment (FDU) | -- | -- | |
| Fuel Pump | Integral with FDU | -- | -- | |
| Permanent Magnet Alternator (PMA) | Integral with FDU | -- | -- | |

Airframe Mounted Equipment:

| MODEL | FJ44-1A | FJ44-2A | FJ44-2C | FJ44-3A |
|----------------|---------|--------------------|---------|--------------------|
| TT2 Sensor | # | Standard Equipment | # | # |
| TT2/PT2 Sensor | # | # | # | Standard Equipment |
| ECU | # | Standard Equipment | # | # |
| FADEC | # | # | # | Standard Equipment |

| MODEL | FJ44-1AP | FJ44-3A-24 | FJ44-4A | |
|----------------|--------------------|------------|--------------------|--|
| TT2 Sensor | # | # | Standard Equipment | |
| PT2 Sensor | # | # | Standard Equipment | |
| TT2/PT2 Sensor | Standard Equipment | -- | # | |
| ECU | # | # | # | |
| FADEC | Standard Equipment | -- | Standard Equipment | |

NOTE 9Motive Flow:

Fuel from the motive flow port on the fuel control unit may be extracted to drive jet or turbine pumps in the airplane fuel system. See Installation Instructions identified in Note 18.

NOTE 10Bleed Extraction:High Pressure Bleed:

Flow rates expressed as percent are based on engine core airflow rate. See Installation Instructions identified in Note 18 for bleed extraction limits during operation with One Engine Inoperative (OEI).

| MODEL | FJ44-1A | FJ44-2A | FJ44-2C | FJ44-3A |
|---------------------|---|--|--|---|
| Maximum, Both Ports | 13.0% | 45 lb./min. or 12.0% whichever is less | 45 lb./min. or 12.0% whichever is less | 50 lb./min. or 20.0% whichever is less |
| Maximum, One Port | 6.5% | 45 lb./min. or 6.0% whichever is less | 45 lb./min. or 6.0% whichever is less | 50 lb./min. or 10.0% whichever is less |
| Minimum | 0% | -- | -- | 0.020 sq. in. sharp edge orifice, equivalent flow |
| Maximum, Starting | 0.222 sq. in. sharp edge orifice, equivalent flow | -- | -- | -- |

| MODEL | FJ44-1AP | FJ44-3A-24 | FJ44-4A | |
|---------------------|---|---|---|--|
| Maximum, Both Ports | 37.5 lb./min. or 12.0% whichever is less | 50 lb./min. or 20.0% whichever is less | 47 lb./min | |
| Maximum, One Port | 37.5 lb./min. or 6.0% whichever is less | 50 lb./min. or 10.0% whichever is less | 47 lb./min | |
| Minimum | 0% | 0.053 sq. in. sharp edge orifice, equivalent flow | 0% | |
| Maximum, Starting | 0.222 sq. in. sharp edge orifice, equivalent flow | -- | 0.269 sq. in. sharp edge orifice, equivalent flow | |

IP Compressor Bleed:

IP compressor bleed is optional for the engine models identified below. See Engine Assembly Part Number identified in Note 18 for specific engine configuration. Bleed flow is limited to the flow which can be extracted from the single bleed port when discharged to ambient static pressure. See Operating Instructions identified in Note 18 to determine effect of the bleed on engine performance.

IP compressor bleed is available on the FJ44-2A and FJ44-2C engine models.

NOTE 10 Fan Bleed:**(Cont.)**

Fan bleed is optional for the engine models identified below. See Engine Assembly Part Number identified in Note 18 for specific engine configuration. Bleed flow is limited to the flow which can be extracted from one bleed port when discharged to ambient static pressure. See Operating Instructions identified in Note 18 to determine effect of bleed on engine performance. Fan bleed is available on the following engine models:

- FJ44-1AP
- FJ44-2A
- FJ44-2C
- FJ44-3A
- FJ44-3A-24
- FJ44-4A

NOTE 11 Limited Use Fuel Operation:

ASTM D910, Grade 100LL is approved for use on certain engine models. Refer to the Operating Instructions identified in Note 18 for limits on duration, fuel temperature and fuel pressure.

NOTE 12 Fuel Additives:

Icing Inhibitor: The use of icing inhibitor is required for the FJ44-1A and FJ44-2A engines. The use of icing inhibitors is optional for the FJ44-1AP, FJ44-2C, FJ44-3A, FJ44-3A-24 and FJ44-4A engines models. See Operating Instructions identified in Note 18 for the approved icing inhibitors and allowable concentration levels.

Anti-static: See Operating Instructions (Note 18) for the approved anti-static additives and allowable concentration levels.

Biocide: See Operating Instructions (Note 18) for the approved biocide additives and allowable concentration levels.

NOTE 13 Additional airframe considerations: Anti-Icing, De-Icing and Power Supply Requirements:

The FJ44-1A and FJ44-2C engines meet the RBAC/FAR 33.68 induction system icing requirements without use of an active anti-icing system.

The FJ44-2A engine meets the RBAC/FAR 33.68 induction system icing requirements and requires an aircraft supplied source of power to anti-ice the TT2 sensor. Aircraft power requirements are provided in the Installation Instructions identified in Note 18.

The FAA has approved a finding of equivalent level of safety (ELOS) for the FJ44-3A, FJ44-1AP and FJ44-3A-24 engines related to compliance of the engine with the requirements of RBAC/FAR 33.28(b) and 33.68 as related to the TT2/PT2 sensor power supplied by the aircraft. The ELOS identifies specific requirements for aircraft supplied power to the TT2/PT2 heater and/or air data requirements that must be met by the airframe manufacturer. The specific aircraft requirements related to this ELOS are identified in the engine Installation Instructions listed in Note 18.

NOTE 14 Power Ratings for High Customer Bleed Air Usage:

Use of significant amounts of high pressure bleed air, such as for aircraft anti-icing, requires reduced thrust settings. See Operating Instructions identified in Note 18.

NOTE 15 Rotor Disk Integrity and Blade Containment:

This engine meets RBAC/FAR 33 requirements for rotor disk integrity and blade containment. Certain rotor parts are life limited. These limits and the associated flight profile are listed in the Line Maintenance Manual identified in Note 18.

NOTE 16 Time Limited Dispatch:

Dispatch of an aircraft employing the FJ44-3A, FJ44-1AP, FJ44-3A-24 or FJ44-4A engine is allowed with certain engine control system faults present subject to the limitations identified in Chapter 5 of the Airworthiness Limitations Section (ALS) of the appropriate Line Maintenance Manual listed in Note 18.

NOTE 17 Engine Mount System:

See Installation Instructions identified in Note 18 for engine mount dimensions and load limits.

NOTE 18 Applicable Documents:

| MODEL | FJ44-1A | FJ44-2A | FJ44-2C | FJ44-3A |
|--------------------------------|-----------|---------------------------------|--------------------|------------------------|
| Engine Assembly Part Number | 45700-104 | 56000 56000-103 56000-104 | 60500 60500-103 | 67000-200 67000-202 |
| Installation Instructions | 50772 | 56208 | 63784 | 68583 68583-202 |
| Operating Instructions | 50771 | 56209 | 63785 | 68584 68584-202 |
| Line Maintenance Manual | 50773 | 56210 | 64135 | 68585 68585-202 |
| Hot Section Maintenance Manual | 110506 | 110507 | 110508 | # |
| Engine Manual | 50774 | 59870 | 74118 | 68659 |

**NOTE 18
(Cont.)**Applicable Documents:

| MODEL | FJ44-1AP | FJ44-3A-24 | FJ44-4A | |
|-----------------------------------|-----------|------------|-----------|--|
| Engine Assembly Part Number | 72100-200 | 75000-200 | 73200-200 | |
| Installation Instructions | 75274 | 68583 | 110675 | |
| Operating Instructions | 75274 | 68584 | 110675 | |
| Line Maintenance Manual | 73568 | 68585 | 110990 | |
| Hot Section Maintenance Manual | # | # | # | |
| Engine Manual | 73569 | 68659 | 110992 | |



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